

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Pas Du
PO039994	ACI001-VC	1	1	Net 30	M304WTR0.250W.028	304 Welded Round Tubing .250 X .028W : MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 receive ft				20	6/15/2018	20		S081408	Stock	6/15/2018	\$ 2.05 / ft	0	
Total:										20		20							

Plex 6/15/2018 8:25 AM Dart,Dubois Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039994**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO039994
PO Date: 5/25/18
Due Date:
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304WTR0.250W.028		304 Welded Round Tubing .250 X .028W : MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 receive ft	Firmed	6/4/18	20 ft	0 ft 20'	20 ft	\$2.05/ft	\$41.00
Grand Total:										\$41.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/28/18 3:28 PM dart.hemmerich.steven



ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00091870

Customer N° CL10001056
Date 2018/05/28
Delivery date **2018/06/15**

Your order N° 039994

Processed by Stephanie Dignard

Salesman

Carrier

Credit Terme Net 30 Days

OUELLETTE VALLEYFIELD

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.

HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Instruction F-M

Page 1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT	
1 TUBE ROUND SS 0.250 X .028 SS304 M/F NS TRSS-0250028 10957	1.34	20.00	PL_\$CPI		1X							
1 X 20' ACI 2002-MG-2018/06/11 Heat : YT50321												

201

JUN 15 2018

MAS 11 20

Conditions :

Total Weight (lbs) : 1.34

AND - D 100215

Conditions:

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All best materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any defect in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Total Weight (lbs): 1.34

NIR: R-109516-6

Prepared By: Verified By:

Delivered By: Time

Total (\$CAD)

Customer's Signature

Date

Y M D

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304TR0.2500.023

PO / BATCH NO.: 03994/5081408

DATE: JUN 15 2018

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.028

QUANTITY RECEIVED: 20'

THICKNESS RECEIVED: 1.028

QUANTITY INSPECTED: 20'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	<u>Astm A213</u>
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	<u>Heat # Y-50321</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS PD</u> DATE: <u>11 JUN 15 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING

SPECIFICATION: ASTM A213 OR ASME SA213 OR ASTM A269

WALL THICKNESS TOLERANCE PER ASTM A269 AS FOLLOWS:

OD (IN)	PERMISSIBLE OD TOL. (IN)	PERMISSIBLE WALL TOL.
UP TO 1/2	±0.005	±15%
1/2 TO 1 1/2 EXCL.	±0.005	±10%
1 1/2 TO 3 1/2 EXCL.	±0.010	±10%
3 1/2 TO 5 1/2 EXCL.	±0.015	±10%
5 1/2 TO 8 EXCL.	±0.030	±10%

PART NUMBER:

M304TR0.DDD|W|TTT|WALL

WHERE "D.DDD" = OUTSIDE DIAMETER IN INCHES
AND ".TTT" = WALL THICKNESS IN INCHES

EG. 0.375" OD X 0.065" WALL TUBING = M304TR0.375W.065

RELEASED
R 08/10/20

B	REFORMAT DWG. ADD SPECS (ZN D8-1). REF PAR 08-020A	CP	08.10.20
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.20		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M304TR		SHEET 1 OF 1	
TITLE 304/316 ROUND TUBING		SCALE NTS	
COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED TO ANY OTHER PERSON WITHOUT NOT TO BE USED FOR ANY PURPOSE OR COMMERCIAL OR INDUSTRIAL PURPOSES WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD			



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2008 PHD Material Certificate (No.: QAC0021058/A) DATE OF ISSUE: 2016/05/03

CUSTOMER:

CERTIFICATE NO.: 2016-1-S-B-1

P.O. NO.: BN5034

ORDER NO.: 2016-01-005-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-13 TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 400 GRIT

HEAT NO.: Y750321

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤0.035	≤2.00	≤0.040	≤0.030	≤0.75	8.0-11.0	18.0-20.0
RESULTS (LADLE)	0.021	1.08	0.037	0.006	0.44	8.07	18.15

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)			T.S (Mpa)			EL (%)			FLARING TEST	FLATTENING TEST	HARDNESS HRB	BDDY CURRENT TEST TO E26 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥205	≥515	≥35	≥515	≥35	≥35	≥35	≥35	≥35				
0.250	0.028	20	GIS-3-107	200	122	285	660	58.0	OK	OK	OK	OK	OK	OK	OK	OK	77	OK

REMARKS:

AS PER ASTM A213-13/ASME SA213-13
WALL THICKNESS TOLERANCE AS PER ASTM A269-13
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-16-05-19

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

MANAGER OF QUALITY ASSURANCE DEPARTMENT / DING WEI-GUO

Ding Wei-guo

2016/05/03

2016